

VIPER

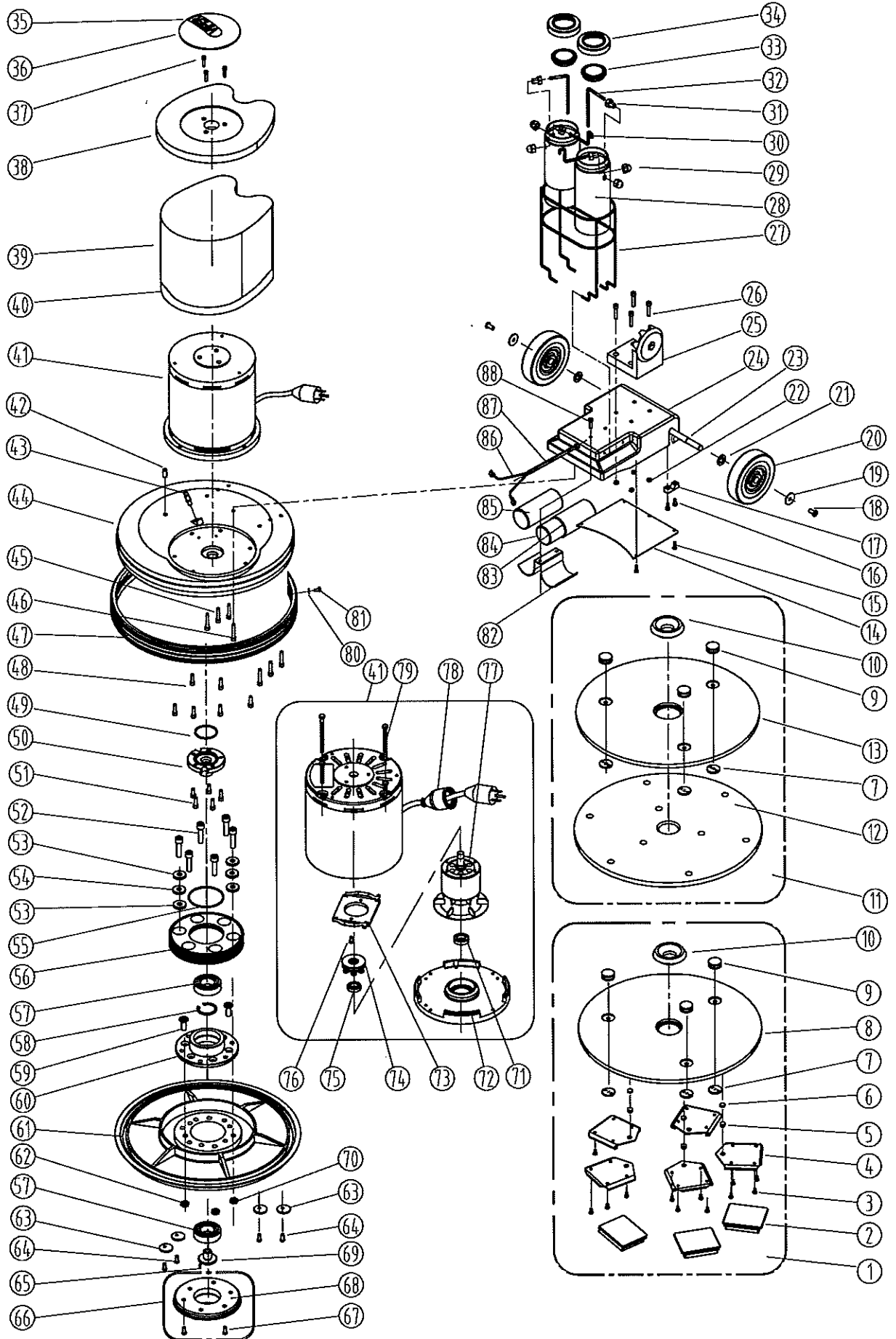
ANACONDA

AN17SC

STONE CARE MACHINE

*****PLEASE MAKE SURE YOUR SERIAL NUMBER MATCHES WHEN
REVIEWING THIS SCHEMATIC TO ENSURE THE CORRECT PARTS ARE
BEING ORDRED*****

PARTS LIST

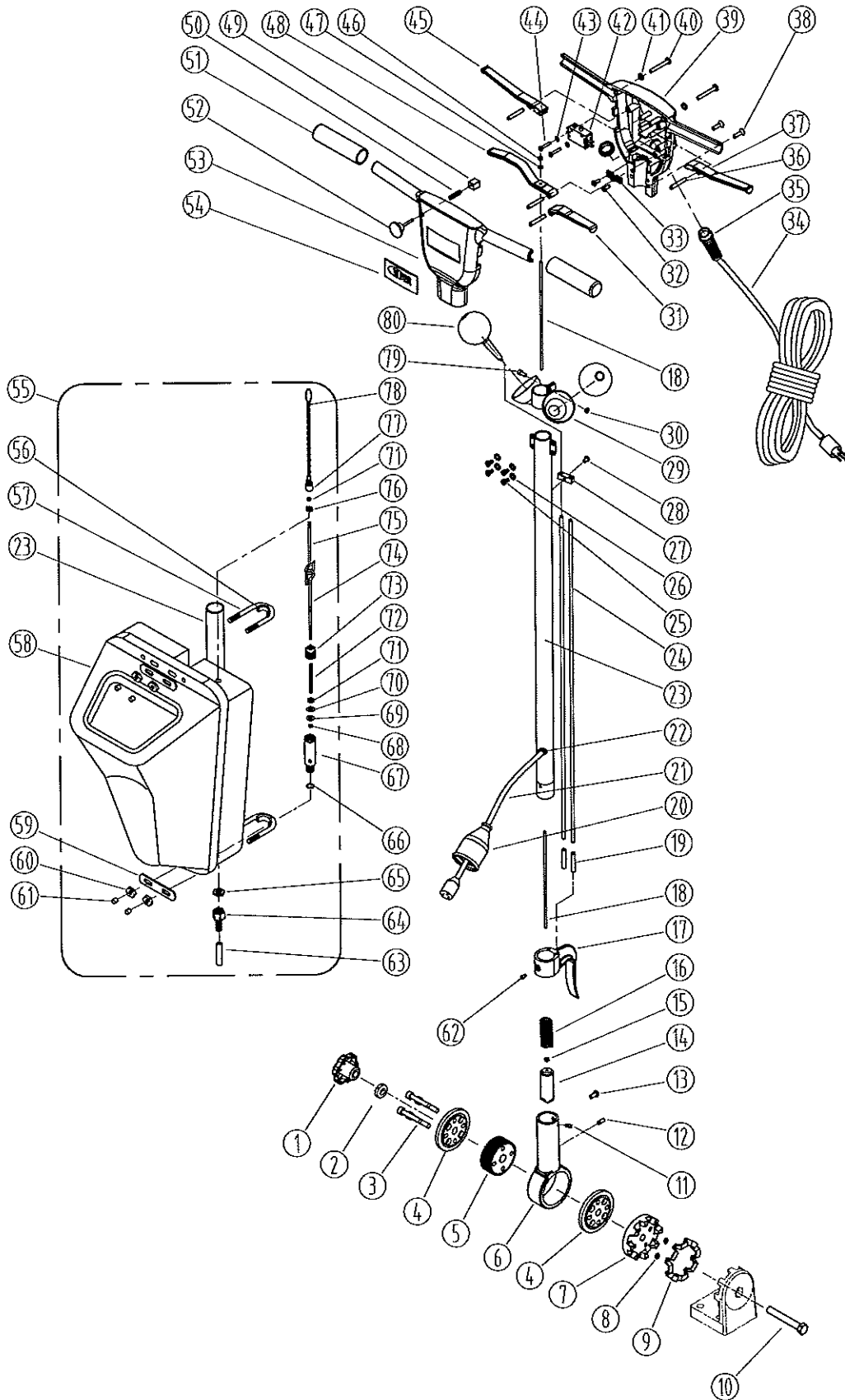


BASE ASSEMBLY - AN17SC - LIST PRICE

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	VF48400B	GRINDING DISC HOLDER	1
2	VF48400C	BASE, GRINDING DISC	6
3	VF14224	SCREW, SELF-TAPPING, M5 X 10	24
4	VF48411	PLATE	6
5	VF48408	NYLON SHAFT	6
6	VF48409	GASKET	6
7	VF48403	NUT, M6	6
8	VF48405	PLATE, GRINDING DISC	1
9	VF48404	STUD	6
10	VF48406	SHAFT	2
11	VF48400A	PAD HOLDER ASSEMBLY	1
12	VF48402	PAD, RUBBER	1
13	VF48401	PLATE, PAD HOLDER	1
14	VF48119	COVER, CAPACITOR	1
15	VA13472	SCREW, M4 X 8	4
16	VV13621	SCREW, SELF-TAPPING, M5 X 20	4
17	VF47038	BLOCK, AXLE	2
18	VF44012	SCREW, M6 X 12.7	2
19	VF13666	WASHER, PLAIN, M6	2
20	VF48215A	WHEEL, 5" (HEAVY DUTY)	2
	VF48202	WHEEL, 5" (STANDARD DUTY)	2
21	VF48216	WASHER, LOCK, M13	2
22	VF13503	NUT, LOCK, M8	4
23	VF48104B	AXLE (HEAVY DUTY)	1
	VF48104	AXLE (STANDARD DUTY)	1
24	VF48103	MOUNTING PLATE	1
25	VF48210	MOUNTING BASE, GEAR	1
26	VF13494	SCREW, M8 X 30	4
27	VF48113	BASKET, BOTTLE	1
28	VF48418	BOTTLE	2
29	VF48417	NUT	4
30	VF48424	PLASTIC TUBE, M3 X M5	2
31	VF48416	SCREW	4
32	VF48423	PLASTIC TUBE, M3 X M5	2
33	VF48414	COVER	2
34	VF48415	NUT, BOTTLE	2
35	VF40800	LABEL	1
36	VF47030	COVER, PLASTIC	1
37	VF14209	SCREW, M5 X 15	3
38	VF48112	TOP COVER, MOTOR	1
39	VF48106	COVER, MOTOR	1
40	VF48128	GASKET, RUBBER	1
41	YLQ27000	MOTOR, 115V, 1.5HP	1
42	VF48218	GREASE CUP	1
43	VF40152	HOSE BARB	1
44	VF48101	FRAME	1
45	GT13031	SCREW, M6 X 35	3
46	GT13015	SCREW, M6 X 30	4
47	VF48116	BUMPER	1

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
48	VF13498	SCREW, M6 X 20	6
49	VF14203	"O"RING, M2.65 X M52.6	1
50	VF48109	BRONZE SHAFT	1
51	VF14208A	SCREW, M6 X 12	5
52	VF14206	SCREW, M10 X 40	6
53	VF48115	GASKET	12
54	VF48114	GASKET	6
55	VF14205	"O"RING, M3.55 X M79.6	1
56	VF48102	GEAR	1
57	VF14204	BEARING, 7206E	2
58	VF14202	WASHER, LOCK	1
59	VF14221	SCREW, M8 X 20	6
60	VF48102-2	BUSHING STEEL	1
61	VF48107	ALUMINUM DISC	1
62	VF13513	NUT, M8	6
63	VF48108	WASHER	6
64	VV13605	SCREW, M6 X 16	6
65	VF13523	SCREW, HEX SOCKET, M6 x 10	1
66	VF48120A	CLUTCH PLATE ASSEMBLY	1
67	VF14223	SCREW, M6 X 25	6
68	VF48120	CLUTCH PLATE	1
69	VF48105	SCREW	1
70	VF14207	NUT, M10	6
71	VF14060	BEARING, 6205 LLU	1
72	YLQ17602	FRONT COVER, MOTOR	1
73	YCQ10300A	CENTRIFUGAL SWITCH	1
74	YCQ10300B	STATIONARY SWITCH	1
75	YCQ10501	BEARING, 6203 RZ	1
76	VV20509	SCREW, M5 X 10	2
77	YLQ17300	SHAFT & ROTOR ASSEMBLY	1
78	AS41902	PLUG PROTECTOR, LARGE FEMALE	1
79	YLQ17507	BOLT ASSEMBLY	2
80	VA13482A	WASHER, PLAIN, M5 X M11 X 0.7	2
81	VA13476	SCREW, M5 X 40	2
82	VF48123	CLAMP, CAPACITOR	1
83	VF48124	PLASTIC TUBE	2
84	VF999841	START-UP CAPACITOR, 400MF/300V	1
85	VF999805	RUNNING CAPACITOR, 50uF/370V	1
86	VF48126	CABLE	4
87	VF48125	PLASTIC TUBE	1
88	VA13475	SCREW, M5 X 25	2

HANDLE GROUP FOR AN17SC



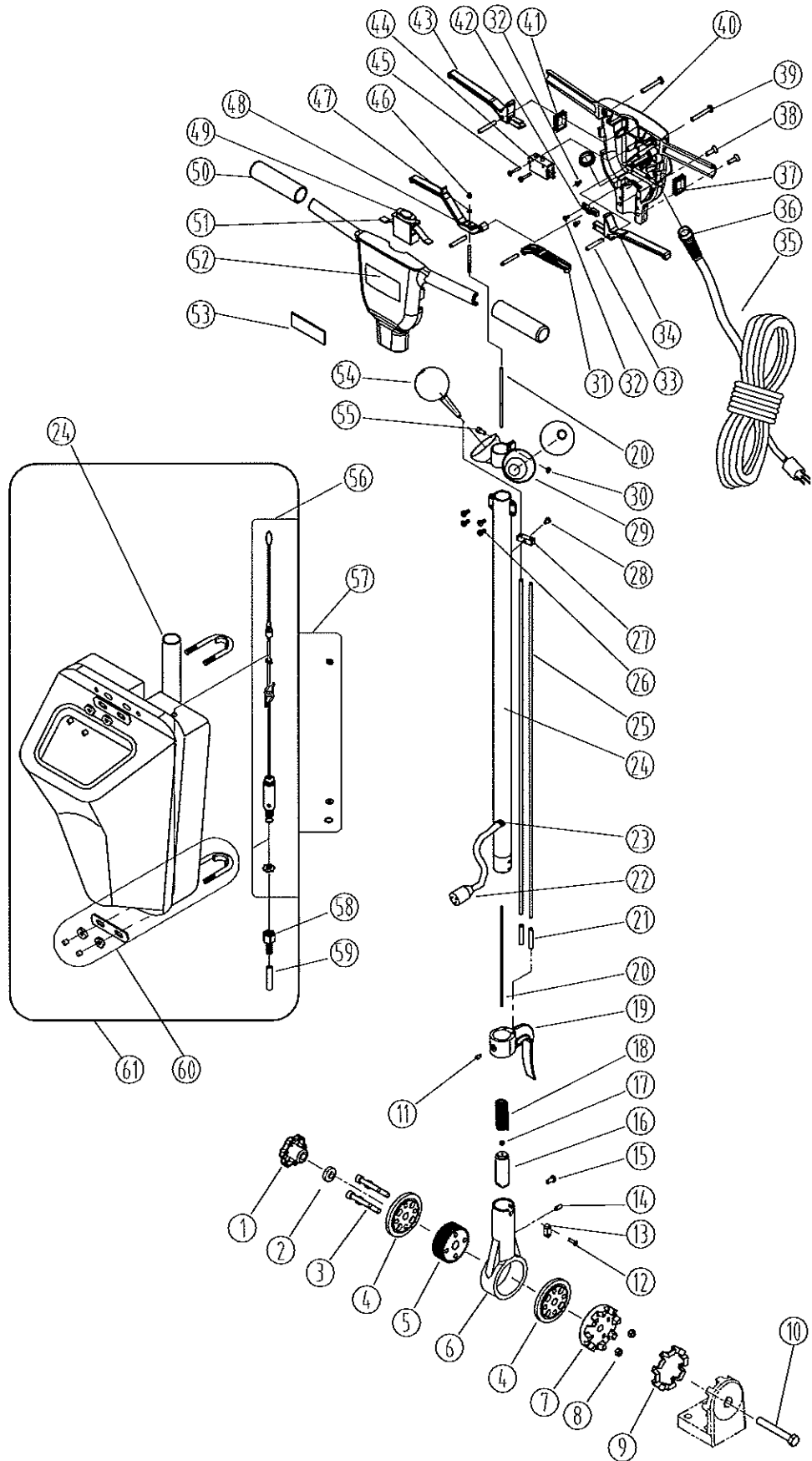
ANACONDA STONE CARE - HANDLE ASSEMBLY
(UP TO SERIAL #42)

DIA NO	PART NUMBER	DESCRIPTION
1	VF50103A	KNOB
2	VV20434	WASHER, PLAIN, m13
3	VF14069	SCREW, HEX SOCKET, M8 x 50
4	VF48203	COVER, GEAR
5	VF40125B	GEAR
6	VF48201	GEAR SEAT
7	VF48214	CLAMP PLATE, GEAR
8	VF13503	NUT, NYLON INSERT, M8
9	VF48213	GASKET, CLAMP PLATE
10	VF14058	SCREW, HEX, M12 x 80
11	VF14219	SPRING PIN, M5 x 16
12	VF14217	SCREW, HEX SOCKET, M6 x 16
13	VF14216	SCREW, HEX, M6 x 12
14	VF48212	INSERT, LEVELING
15	GT13013	NUT, HEX, M4
16	VF48209	SPRING, INSERT
17	VF48206	HOOK, CABLE
18	VF48204	ROD, LEVELING
19	VF48419	PLASTIC TUBE, M5 x M8
20	AS41901	PLUG PROTECTOR, LARGE FEMALE
21	VF45120	CORD, HANDLE, SJT, 14/3C
22	VF50120	GROMMET
23	VF48205	TUBE, HANDLE, CHROMED
24	VF48421	PLASTIC TUBE, M5 x M3
25	VF13604	WASHER, EXTERNAL TOOTH, M5
26	VF14222	SCREW, PH, M5 x 12
27	VF48208	CLAMP BLOCK, PLASTIC TUBE
28	VA13474	SCREW, PH, M5 x 16
29	VF48207	HOLDER, TWIN CONE
30	GT13022	NUT, M5, HEX, NYLON INSERT
31	VF48305	LEVER, SOLUTION TANK
32	VV13650	SCREW, PH, M4 x 10
33	VF48309	CLAMP BLOCK, CORD, HANDLE
34	VF45119	CORD, POWER SUPPLY
35	AS22009	STRAIN RELIEF, CORD
36	VF48306	PIN, LEVER
37	VF48303	LEVER, LEFT, SWITCH
38	VF14223	SCREW, FH, M6 x 25
39	VF48302	REAR COVER, SWITCH HOUSING
40	VF14218	SCREW, PH, M6 x 40
41	VF13528	WASHER, EXTERNAL TOOTH, M6
42	VF44203	SWITCH ASSEMBLY
43	VF13511	WASHER, LOCK, INTERNAL TOOTH
44	VF14212	SCREW, PH, M3 x 25
45	VF48302B	LEVER, RIGHT, SWITCH
46	GT13014	HEX NUT, NYLON INSERT, M4
47	GT13017	WASHER, PLAIN, M4 x M16

ANACONDA STONE CARE - HANDLE ASSEMBLY
(UP TO SERIAL #42)

DIA NO	PART NUMBER	DESCRIPTION	
48	VF48304	HANDLE, LEVELING	
49	VF48307	BLOCK, SAFETY LOCK	
50	VF48308	SPRING, SAFETY LOCK	
51	VV60278	GRIP, HANDLE	
52	VF40114	SAFETY LOCK	
53	VF48301	FRONT COVER, SWITCH HOUSING	
54	VF47035A	"VIPER" LOGO	
55	MF-VF001U	SOLUTION TANK ASSY	
56	VF40140	GASKET, "U"SHAPED BOLT, TANK	
57	VF40136	BOLT, "U" SHAPE	
58	VF40130	SOLUTION TANK	
59	VF40141	CLAMP PLATE, BOLT, TANK	
60	VF13513	NUT, NYLON INSERT, M8	
61	VF99015	PLASTIC CAP, BOLT	
62	VF13523	SCREW, HEX SOCKET, M6 x 10	
63	VF40139	HOSE, SOLUTION	
64	VF40152	BARB, HOSE, TANK	
65	VF40142	NUT, HEX, BRASS, M4	
66	VF41020	"O"RING, M14	
67	VF40131	VALVE BODY	
68	VF40155	NUT, BRASS, M5	
69	VF40134	SEAL, RUBBER	
70	VF40138	WASHER, PLAIN, BRASS, M5	
71	VF40144	NUT, BRASS, M5	
72	VF40135	SPRING, SST, VALVE	
73	VF40133	SCREW, VALVE	
74	VF40148	LOWER PULLING ROD, BRASS	
75	VF40137	UPPER PULLING ROD, BRASS	
76	VF40147	SEAL, TANK	
77	VF40156	SEAT, CHAIN	
78	VF41021	CHAIN	
79	VF13612	SCREW, HEX SOCKET, M5 x 12	
80	VF48420	RUBBER BULB	

PARTS LIST



HANDLE ASSEMBLY - AN17SC

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	VF50103A	KNOB, M12	1
2	VV20434	WASHER, PLAIN, M13	1
3	GT13016	SCREW, M8 X 60	4
4	VF48203	COVER, GEAR	2
5	VF47028	GEAR	1
6	VF48201	GEAR SEAT	1
7	VF48214	CLAMP	1
8	VF13503	NUT, LOCK, M8	4
9	VF48213	GASKET	1
10	VF14058	SCREW, M12 X 90	1
11	VF14217	SCREW, M6 X 10	1
12	VA13473	SCREW, M4 X 16	2
13	VF48217	KEY, M8 X 12 X 25	1
14	VF13523	SCREW, M6 X 10	1
15	VF14124	SCREW, M10 X 12	1
16	VF48212	INSERT	1
17	GT13013	NUT, M4	1
18	VF48209	SPRING, LEVELING INSERT	1
19	VF48206	HOOK, CABLE	1
20	VF48204	LEVELING ROD	1
21	VF48419	PLASTIC TUBE, M5 X M8	2
22	VF45120	CORD, HANDLE	1
	AS41901	PLUG PROTECTOR, LARGE FEMALE	1
23	VF50120	GROMMET	1
24	VF48205	TUBE, HANDLE	1
25	VF48421	PLASTIC TUBE, M3 X M5	2
26	VF14222	SCREW, M5 X 12	4
27	VF48208	CLAMP, PLASTIC TUBE	1
28	VA13474	SCREW, M5 X 16	1
29	VF48207	RUBBER BULB, TWIN CONE	1
30	GT13022	NUT, LOCK, M5	1
31	VF44018	LEVER, SOLUTION	1
32	VV13650	SCREW, M4 X 10	3
33	VF48306	PIN	4
34	VF44016	TRIGGER, LEFT, SWITCH	1
35	VF45119	CORD, POWER SUPPLY	1
36	AS22009	STRAIN RELIEF, CORD	1
37	VF30108	GASKET, SOLUTION HANDLE	1
38	VF14223	SCREW, M6 X 25	2
39	VF14218	SCREW, M6 X 40	2
40	VF44015	REAR COVER, SWITCH HOUSING	1
41	VF30107	GASKET, LEVELING HANDLE	1
42	VF48309	CLAMP BLOCK	1
43	VF44017	TRIGGER, RIGHT, SWITCH	1
44	VF44203	SWITCH ASSY	1
45	VF14212	SCREW, M3 X 25	2
46	GT13014	NUT, LOCK, M4	1
47	GT13017	WASHER, PLAIN, M4	1
48	VF44019	LEVELING ROD	1

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D	
49	VF46705	SAFETY BUTTON	1	
50	VF48310	GRIP, HANDLE	2	
51	GV40218	SPRING, SAFETY BLOCK	1	
52	VF44014	FRONT COVER, SWITCH HOUSING	1	
53	VF47035A	LOGO	1	
54	VF48420	RUBBER BULB	2	
55	VF13612	SCREW, M5 X 12	1	
56	VF40200	VALVE ASSY KIT	1	
57	VF40001	TANK SEAL KIT	1	
58	VF40152	HOSE BARB	1	
59	VF40139	HOSE, SOLUTION	1	
60	VF40000	TANK MOUNTING KIT	1	
61	MF-VF001U	SOLUTION TANK ASSY	1	