

VIPER

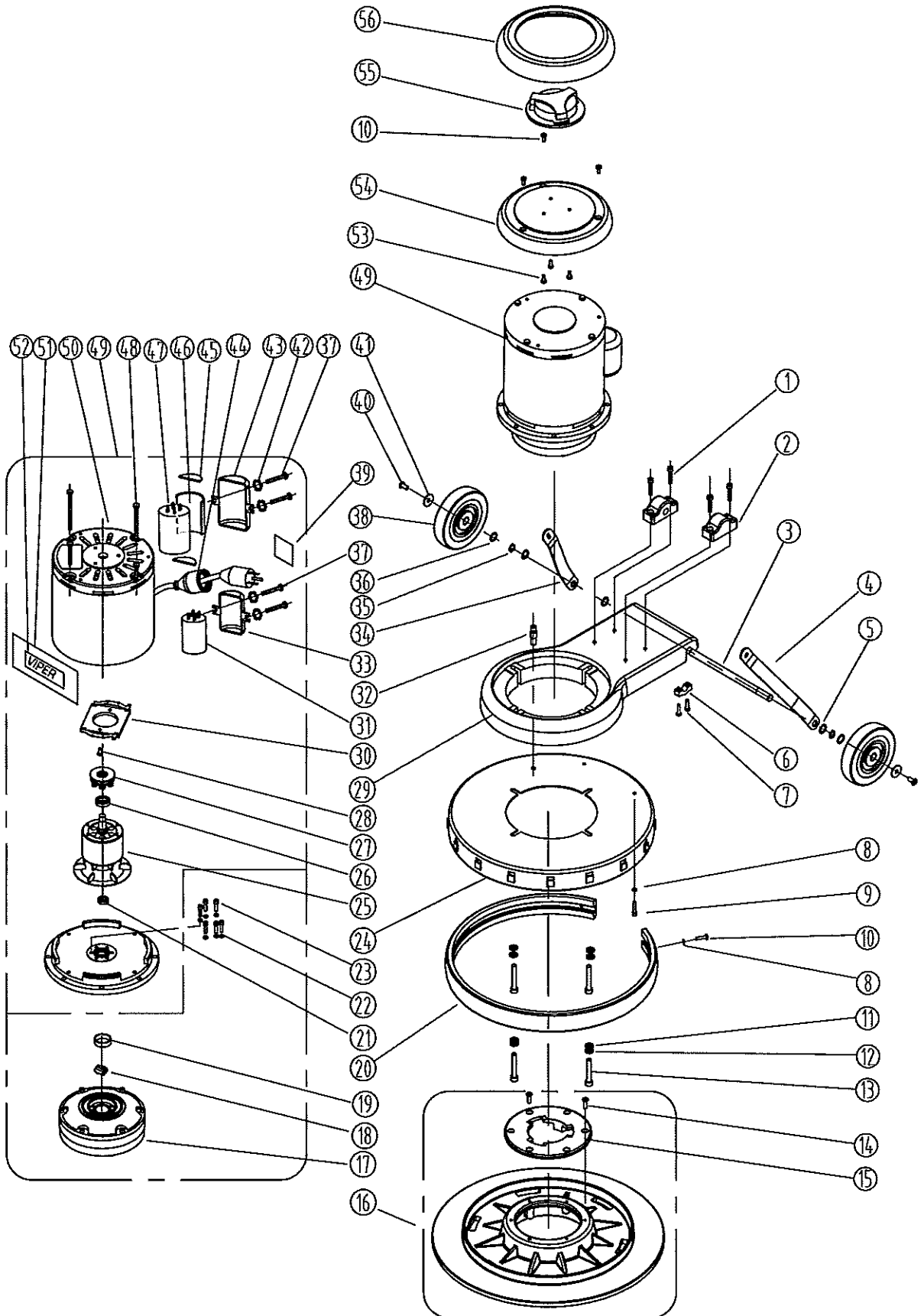
VENOM

VN1720P

FLOOR MACHINE

*****PLEASE MAKE SURE YOUR SERIAL NUMBER MATCHES TO
ENSURE CORRECT PARTS ARE BEING ORDERED*****

VN1720P - BASE ASSEMBLY



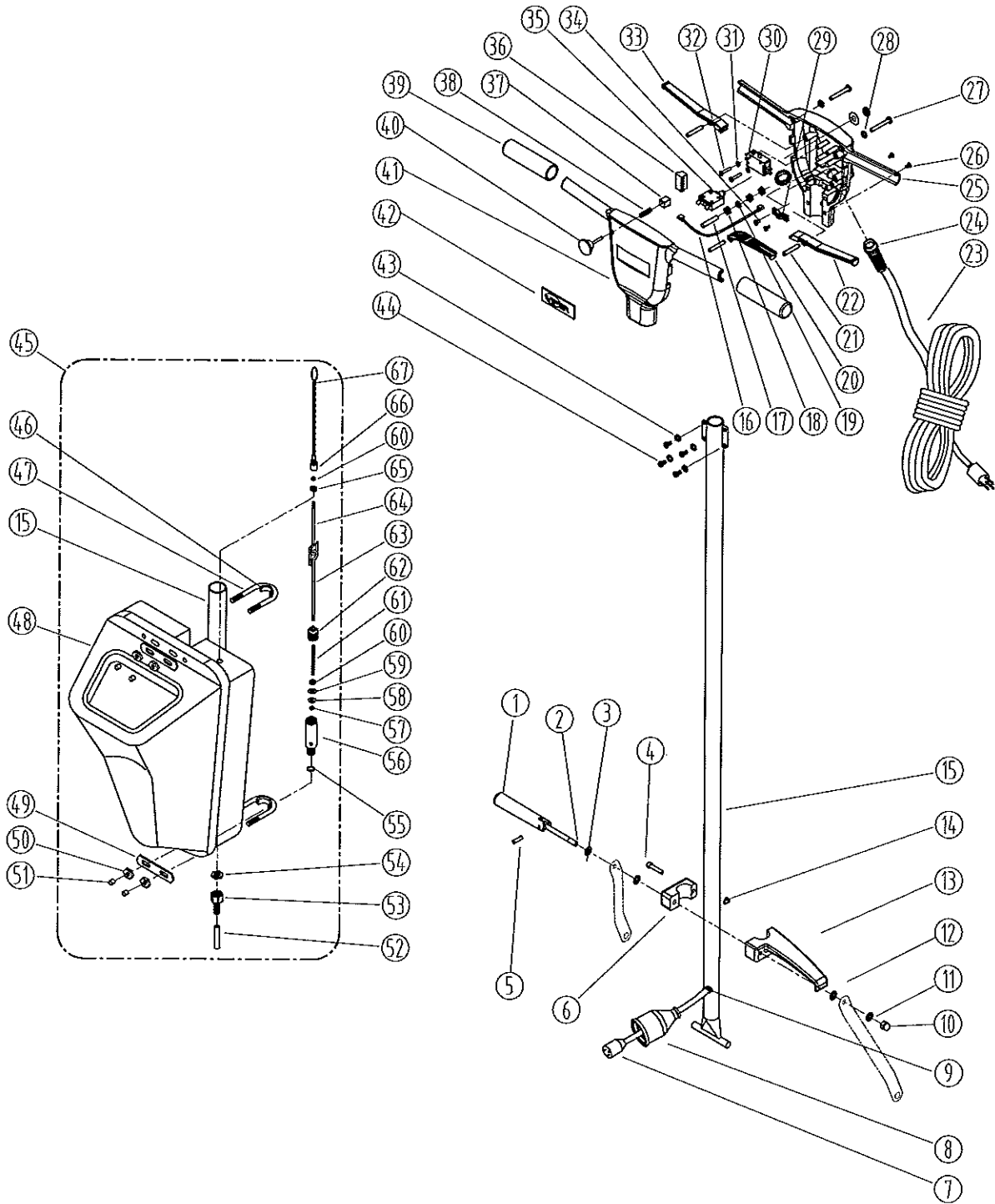
BASE ASSEMBLY - VN1720P

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	GT13080	SCREW, M6 X 30	4
2	VF30011	CLAMP BLOCK, HANDLE	1
3	AS112210	AXLE (Original style)	1
	VF30026	AXLE (HD style)	1
4	VF30020	BRACKET, LEFT HANDLE (HD handle release)	1
	AS112209	BRACKET, LEFT HANDLE (Original handle release)	1
5	VV20274	WASHER, PLAIN, M13	4
6	GV40235	CLAMP BLOCK, AXLE	2
7	VV13621	SCREW, SELF-TAPPING, M5 X 20	4
8	VF13474A	WASHER, PLAIN, M5	4
9	VF13613	SCREW, M5 X 20	2
10	VA13474	SCREW, M5 X 16	5
11	VF13524	WASHER, PLAIN, M8	4
12	VF13519	WASHER, LOCK, M8	4
13	GT13016	SCREW, M8 X 55	4
14	MF-VF002-4A	SCREW, SELF-TAPPING, 1/4"-1"	6
15	MF-VF002-2	CLUTCH PLATE	1
16	MF-VF022	PAD HOLDER, 19-INCH	1
	MF-VF021	PAD HOLDER, 16-INCH	1
17	VF999802B	GEAR BOX	1
18	VF99021	COULPER	1
19	MT01102	SLEEVE	1
20	VF30004	BUMPER, 20-INCH	1
	VF30005	BUMPER, 17-INCH	1
21	VF999821	BEARING, 6002 LLU	1
22	VV13601	WASHER, LOCK, M5	6
23	VV13636	SCREW, M5 X 30	6
24	VF30006	SHROUD, 20-INCH, (VN2015)	1
	VF30006A	SHROUD & BUMPER ASSY, 20-INCH	1
	VF30007	SHROUD, 17-INCH, (VN1715)	1
	VF30007A	SHROUD & BUMPER ASSY, 17-INCH	1
	VF30024A	SHROUD & BUMPER ASSY, 15-INCH (OPTIONAL)	0
	VF30023A	SHROUD & BUMPER ASSY, 13-INCH (OPTIONAL)	0
25	YCQ11200	ROTOR WITH FAN ASSY	1
26	YCQ10501	BEARING, 6203 RZ	1
27	YCQ10300A	CENTRIFUGAL SWITCH	1
28	VV20509	SCREW, M5 X 10	2
29	VF30008	ALUMINIUM BASE, MOTOR	1
30	YCQ10300B	STATIONARY SWITCH	1
31	VF999854	CAPACITOR, RUN, 50uF / 370V	1
32	VF40152	HOSE BARB	1
33	YLQ14601	MOUNTING FRAME, CAPACITOR, (SMALL)	1
34	VF30019	BRACKET, HANDLE, RIGHT (HD handle release)	1
	AS112215	BRACKET, HANDLE, RIGHT (Original handle release)	1
35	VF13520	WASHER, LOCK	2
36	VF50119	WASHER, PLAIN, M12	2
37	VF14214	SCREW, M5 X 8	4
38	VF48202	WHEEL, 5"	2
39	VF40994	LABEL, READ MANUAL	1
40	VF13520	RETAINING RING, EXTERNAL, M12 (ORIGINAL AXLE)	2
	VF44012	SCREW, M6 X 12.7 (H.D. AXLE)	2
41	VF13602	WASHER, PLAIN, M12.35 (ORIGINAL AXLE)	2
	VF13666	WASHER, PLAIN, M6 (H.D. AXLE)	2
42	VF13604	WASHER, LOCK, EXTERNAL TOOTH	4
43	YCQ10615	MOUNTING FRAME, CAPACITOR, (LARGE)	1
44	AS41902	PLUG PROTECTOR, LARGE FEMALE	1
45	YCQ10414	CLEAR COVER	4

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
46	YCQ10416	CAPACITOR WRAP	2
47	VF999805	CAPACITOR, START, 400-450UF / 150V	1
48	YLQ17507	BOLT ASSY	4
49		SEE #17 & #46	
50	VF999787	MOTOR, 110V, 1.5HP	1
51	VF44003	LABEL, MOTOR	1
52	VF41079	LABEL, VIPER	1
53	VF14222	SCREW, M5 X 12	3
54	VF30001	TOP COVER, MOTOR	1
55	VF30002	CLUTCH PLATE HOLDER, PAD DRIVER	1
56	VF47023	BUMPER	1

PARTS LIST

HANDLE GROUP FOR VN1720P



VN1720P - ORIGINAL HANDLE ASSEMBLY
(up to #1765 - Release Mechanism & up to #2058 Switch Housing)

DIA NO	PART NUMBER	DESCRIPTION		
1	AS112212	HANDLE RELEASE		
2	AS112211	BOLT, HANDLE RELEASE		
3	AS112216	WASHER, PLAIN		
4	AS112217	SCREW, SHOULDER, HEX, M6 x 32 x 20		
5	AS112203	SCREW PIN		
6	AS112206-2	COVER, HOOK		
7	VF45120	CORD, HANDLE		
8	AS41901	PLUG PROTECTOR, LARGE FEMALE		
9	VF50120	GROMMET		
10	VF13503	NUT, NYLON INSERT, M8		
11	VF13514	WASHER, PLAIN		
12	AS112214	WASHER, PLAIN		
13	AS112206-1	HOOK, CABLE		
14	VF13493	SCREW, HEX SOCKET, M6 x 10		
15	AS112205	TUBE		
16	VF45124	JUMP WIRE		
17	VF13526	SCREW, HEX SOCKET, M4 x 30		
18	GT13013	NUT, M4		
19	VF13527	WASHER, EXTERNAL TOOTH, M4		
20	VF48305	LEVER, SOLUTION		
21	VF48306	PIN		
22	VF48303	LEVER, LEFT, SWITCH		
23	VF45119	CORD, POWER SUPPLY		
24	AS22009	STRAIN RELIEF, CORD		
25	VF53108	REAR COVER, SWITCH HOUSING		
26	VF14223	SCREW, M6 x 25		
27	VF14218	SCREW, M6 x 45		
28	VF13528	WASHER, EXTERNAL TOOTH, M6		
29	VF48309	CLAMP BLOCK		
30	VF44203	SWITCH ASSEMBLY		
31	VF13511	WASHER, LOCK, INTERNAL TOOTH		
32	VF14212	SCREW, PH, M3 x 25		
33	VF48303B	LEVER, RIGHT, SWITCH		
34	VV13661	SCREW, M4 x 12		
35	VF99012	CIRCUIT BREAKER, 12AMPS		
36	VF30003	COVER		
37	VF48307	SAFETY BLOCK		
38	VF48308	SPRING, SAFETY BLOCK		
39	VF60278	HANDLE GRIP		
40	VF40114	SAFETY BUTTON		
41	VF30009	FRONT COVER, SWITCH HOUSING		
42	VF47035A	LOGO		
43	VF13604	WASHER, EXTERNAL TOOTH, M5		
44	VF14222	SCREW, M5 x 12		
45	MF-VF001U	SOLUTION TANK ASSY		
46	VF40140	GASKET		
47	VF40136	BOLT		
48	VF40130	TANK		
49	VF40141	CLAMP PLATE		

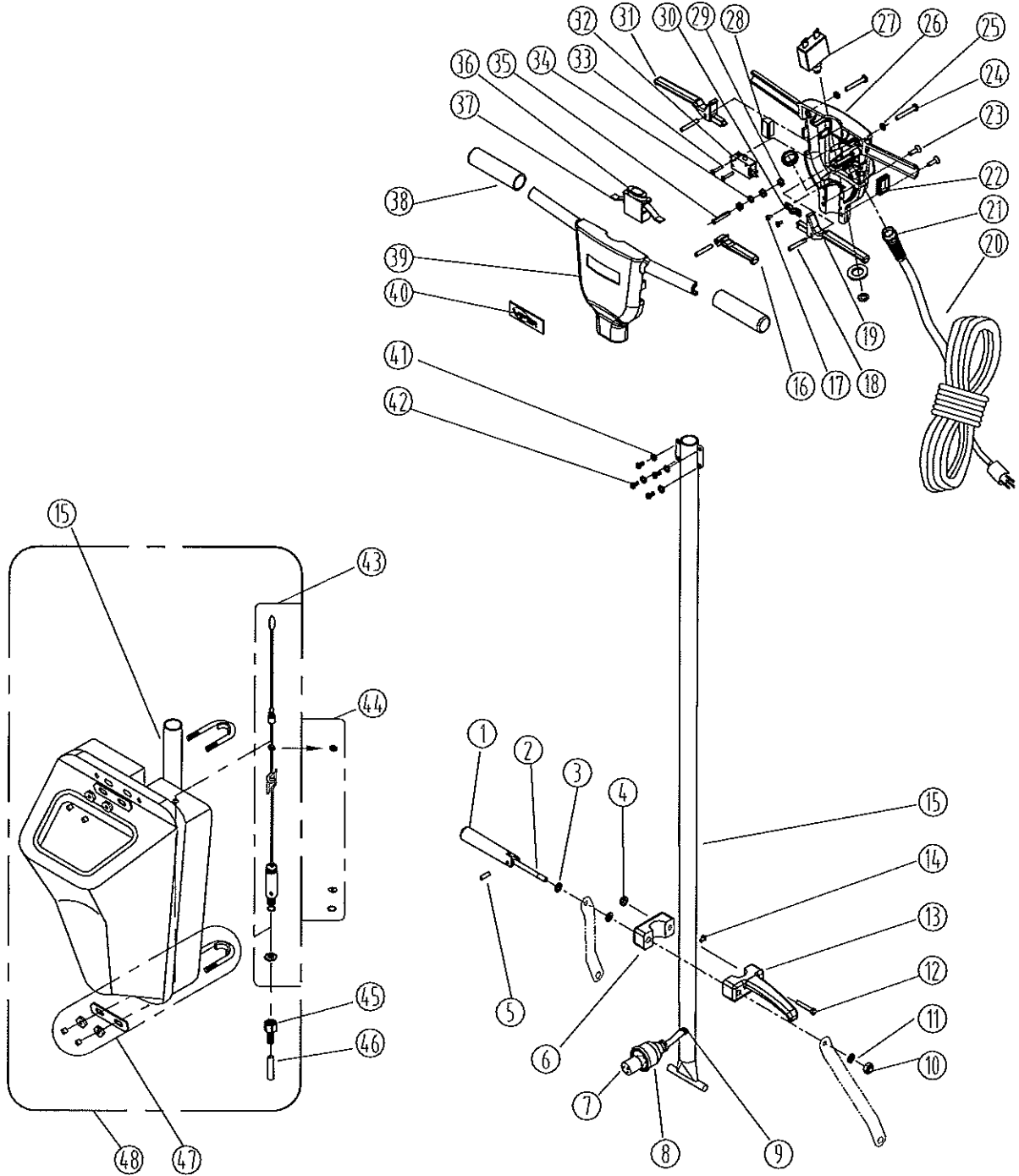
VN1720P - ORIGINAL HANDLE ASSEMBLY
(up to #1765 - Release Mechanism & up to #2058 Switch Housing)

DIA NO	PART NUMBER	DESCRIPTION		
50	VF13513	NUT, M8		
51	VF99015	RUBBER CAP		
52	VF40139	HOSE, SOLUTION		
53	VF40132	BARB HOSE		
54	VF40142	NUT, M14		
55	VF41020	"O" RING		
56	VF40131	VALVE BODY		
57	VF40155	NUT, M5		
58	VF40134	SEAL, RUBBER		
59	VF40138	WASHER, PLAIN, M5		
60	VF40144	SCREW, BRASS, M5		
61	VF40135	SPRING		
62	VF40133	SCREW		
63	VF40148	LOWER PULLING ROD		
64	VF40137	UPPER PULLING ROD (BRASS)		
65	VF40147	SEAL, TANK		
66	VF40156	SEAT CHAIN		
67	VF41021	CHAIN		

VF00056	HEAVY-DUTY HANDLE RELEASE KIT		
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PARTS LIST

HANDLE GROUP FOR VN1720P



HANDLE ASSEMBLY - VN1720P

(SERIAL # 1766+ FOR RELEASE MECHANISM & SERIAL #2059+ FOR SWITCH HOUSING)

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D	
1	VF30016	HANDLE RELEASE	1	
2	VF30015	BOLT, HANDLE RELEASE	1	
3	VF30018	WASHER, PLAIN	2	
4	VF13503	NUT, LOCK, M8 X 5.7	1	
5	VF30017	SCREW	1	
6	VF30014	COVER, HOOK	1	
7	VF45120	CORD, HANDLE	1	
8	AS41901	PLUG PROTECTOR, SMALL MALE	1	
9	VF50120	GROMMET	1	
10	VF13504	NUT, LOCK, M10	1	
11	VF13517	WASHER, PLAIN	1	
12	VF14114	SCREW, HEX, M8 X 55	1	
13	VF30013	HOOK, CORD	1	
14	VF13493	SCREW, M6 X 10	1	
15	AS112205	TUBE	1	
16	VF44018	LEVER, SOLUTION	1	
17	VV13661	SCREW, M4 X 12	2	
18	VF48306	PIN	3	
19	VF44016	TRIGGER, LEFT, SWITCH	1	
20	VF45119	CORD, POWER SUPPLY	1	
21	AS22009	STRAIN RELIEF, CORD	1	
22	VF30108	GASKET, HANDLE, SOLUTION	1	
23	VF14223	SCREW, PH, M6 X 25	2	
24	VF14218	SCREW, PH, M6 X 45	2	
25	VF13528	TOOTH WASHER, M6	2	
26	VF30102	REAR COVER, SWITCH HOUSING	1	
27	VF99010C	CIRCUIT BREAKER, 17A	1	
28	VF30109	COVER	1	
29	GT13013	NUT, M4	1	
30	VF48309	CLAMP, BLOCK	3	
31	VF44017	TRIGGER, RIGHT, SWITCH	1	
32	VF44203	SWITCH ASSY	1	
33	VF14212	SCREW, M3 X 25	1	
34	VF13527	TOOTH WASHER, M4	2	
35	VF13526	SCREW, HEX SOCKET, M4 X 30	1	
36	VF46705	SAFETY BUTTON	1	
37	GV40218	SPRING, SAFETY BUTTON	1	
38	VF48310	HANDLE GRIP	2	
39	VF30101	FRONT COVER, SWITCH HOUSING	1	
40	VF47035A	LOGO	1	
41	VF13604	TOOTH WASHER, M5	4	
42	VF14222	SCREW, M5 X 12	4	
43	VF40200	VALVE ASSY KIT	1	
44	VF40001	TANK SEAL KIT	1	
45	VF40132	HOSE BARB	1	
46	VF40139	HOSE, SOLUTION	1	
47	VF40000	TANK MOUNTING KIT	1	
48	MF-VF001U	SOLUTION TANK ASSY	1	